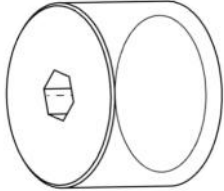


# Installation Instructions

## Remington 7600 and 7615 forend adapter



**PART A**

**Forend retaining end-cap.**

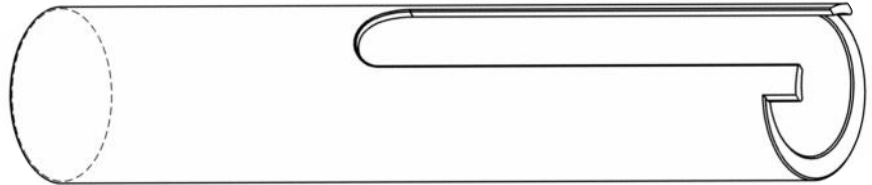
4140 ordnance steel, hot salt blued finish.



**PART B**

**Sleeve retaining bolt**

304 stainless steel, polished.



**PART C**

**Forend sleeve**

6061-T6 aerospace alloy, hardcoat Type III anodised.

**NOTE: Some end caps (part-A) may have the remnants of the corrosion inhibitor we use on the surface which may appear as a stain or streak. This can be polished off with a microfiber rag using a quality polish suitable for blued steel – such as Flitz.**

Tools Required:

- 1 x 6mm hex key
- 1 x 4mm (or 5/32") hex key
- 1 x nylon tipped hammer or soft rubber mallet

Installation Steps:

- (1) **Ensure the rifle is unloaded and the magazine is removed and put aside.**
- (2) Unscrew and remove the original forend bolt (retaining the original 7600 / 7615 forend)
- (3) Remove the original 7600 / 7615 forend by sliding out from forend assembly
- (4) Check forend assembly condition, including looking for any corrosion, burrs, or damage. Also ensure forend rails are straight at this point. Correct if required
- (5) Apply a light coat of oil to the factory forend and slide on sleeve (PART C).
- (6) Using a 4mm or 5/32" hex key, screw in sleeve retaining bolt (PART B) – do not over tighten.
- (7) Slide on replacement 870 12ga forend (not supplied). Using a nylon tipper hammer or soft rubber mallet, tap the sleeve into place by ensuring the two wings are positioned between the slide rails.
- (8) Carefully check for contact between new forend and barrel, as well as forend and action face. Both with action closed and open.
- (9) Carefully remove material as required from forend until clearance is achieved by using either a half-round file, or die grinder tool.
- (10) Once sufficient clearance between forend and barrel / action is achieved, install forend retaining end-cap (PART B) using a 6mm hex key. Ensure forend is perfectly aligned with an equal gap on each side of the barrel before tightening end cap. Do not over tighten.

Notes:

- There are a wide range of forends available for the Remington 870 12ga shotgun from a variety of manufacturers. Many of these are outside factory specifications and require minor to moderate fitting to our sleeve as outlined in step #8
- A minor amount of extra clearance is required on most 870 12ga factory specification forends to clear the barrel when the action is completely open. See step #8.

Compatibility:

- Remington 870 12ga forends have a larger bore than 20ga forends (due to the larger magazine tube) – they are not compatible but 20ga forends can be modified to fit by opening up the bore.
- Remington 12ga and 20ga 870 shotgun forends are not compatible with Remington 7600 and 7615 forends
- Remington 20ga buttstocks **ARE** compatible with Remington 7600 and 7615 buttstocks (a no-modification, drop in fit)
- Remington 12ga buttstocks are not compatible with 20ga buttstocks (or 7600 / 7615 buttstocks)
- Remington 7600 buttstocks and forends are identical to Remington 7615 stock sets.

Warranty

All our products have a lifetime back-to-base (Sydney, Australia) warranty against mechanical defects and manufacturing flaws, whether you are the original owner or not. Please contact the dealer from whom you purchased the unit or email us directly at [info@lumleyarms.com](mailto:info@lumleyarms.com) if you have any concerns about the function or finish of your forend kit. If you require spare or replacement parts, we will be happy to supply and/or fit these as required for a small fee to cover return postage costs.